

SCOPE OF ACCREDITATION

Heat Treating

Vac Aero International
7450 Verite St
St Laurent, QC H4S 1C5
Canada

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7101/4 Rev F - Nadcap Audit Criteria for Materials Testing Laboratories-Metallography & Microindentation Hardness (to be used on audits on/after 14 August 2016)* If the Auditee holds any MTL accreditation, then this checklist must be done as part of an MTL audit**

(L0) Metallography Evaluation

Industry Spec – Other L0

(L1) Microindentation (Interior)

Industry Spec – Other L1

(L10) Near Surface Examinations – Carburization/Decarburization

(L2) Near Surface Examinations – Alloy Depletion

(L5) Near Surface Examinations – Microindentation (Surface Case Depth)

Industry Spec – Other L5

(L5X) Near Surface Examinations – Microindentation (Surface) (Chord Method ARP1820)

(L6) Near Surface Examinations – Nitriding

(L7) Near Surface Examinations – IGA, IGO

(L8) Near Surface Examinations – Alpha Case: Wrought Titanium

AC7102 Rev K - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on or after 15-Aug-2021)

Aluminum Alloys – Customer Specs

Aluminum Alloys – Industry Specs – Check any applicable boxes

Industry Spec – Other – Aluminum Alloys from –2

Copper Alloys – Customer Specs

Nickel and Cobalt Alloys – Industry Specs – Check any applicable boxes

Industry Spec – Other – Nickel and Cobalt Alloys

Nickel and Cobalt Alloys– Customer Specs

Nitriding – AC7102/4 must also be selected

Stainless Steels, Austenitic – Customer Specs
Stainless Steels, Austenitic – Industry Specs – Check any applicable boxes
 Industry Spec – Other – Stainless Steels, Austenitic
Stainless Steels, Martensitic – Customer Specs
Stainless Steels, Martensitic – Industry Specs – Check any applicable boxes
 Industry Spec – Other – Stainless Steels, Martensitic
Stainless Steels, Precipitation Hardening – Customer Specs
Stainless Steels, Precipitation Hardening – Industry Specs – Check any applicable boxes
 Industry Spec – Other – Stainless Steels, Precipitation Hardening
Steels – Customer Specs
Steels – Industry Specs – Check any applicable boxes
 Industry Spec – Other – Steels
Stress Relieve – Customer Specs
Stress Relieve – Industry Specs – Check any applicable boxes
 Industry Spec – Other – Stress Relieve
Titanium Alloys – Customer Specs
Titanium Alloys – Industry Specs – Check any applicable boxes
 Industry Spec – Other – Titanium Alloys
Vacuum Heat Treating – Customer Specs
Vacuum Heat Treating – Industry Specs – Check any applicable boxes
 Industry Spec – Other – Vacuum Heat Treating

AC7102S Rev J - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on/after 31 May 2020)

U11 The Boeing Company
U14 SAFRAN Group

AC7102/4 Rev D - Nadcap Audit Criteria for Heat Treating - Gas, Ion/ Plasma and/or Salt Bath Nitriding (to be used on audits on/after 6 August 2017)

Nitriding – Customer Specs
Nitriding – Industry Specs – Check any applicable boxes
 Industry Spec – Other

AC7102/5 Rev E - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity Testing (to be used on on/after 5 May 2019)

Conductivity – Customer Specs
Conductivity – Industry Specs – Check any applicable boxes
 Industry Spec – Other
Hardness – Portable – Check any applicable boxes
Hardness – Rockwell – Check any applicable boxes
 Industry Spec – Other

AC7102/8 Rev A - Nadcap Audit Criteria for Heat Treating Pyrometry (to be used on audits on/after 15-Aug-2021)

Pyrometry – Customer Specs

Pyrometry – Industry Specs – Check any applicable boxes

AMS2750